World of Vacuum Technology





European Aviation Group for Occupational Safety and Health

Ergonomics and safetyIn Baggage Handling

Your Safety is our Mission



EAGOSH Meeting 15. – 16. November 2011

Your contacts at J. Schmalz GmbH



Michael Dieterle

Manager Sales Export Vacuum Handling Systems

Tel.: +49-7443-2403-235 Fax: +49-7443-2403-9235 Mobile: +49-160-90935058

E-Mail: Michael.Dieterle@schmalz.de

Kai Kunzmann

Product Manager Vacuum Handling Systems

Tel.: +49-7443-2403-526 Fax: +49-7443-2403-9526 Mobile: +49-162 2688152

E-Mail: Kai.Kunzmann@schmalz.de





Corporate history



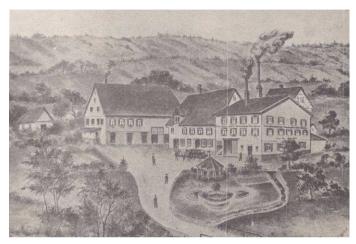
1910 Razor blades



Johannes Schmalz

In 1910 Johannes Schmalz designs, produces and sells razor blades.

The "Glattis" brand of razor blades was known throughout Germany for its excellent quality and was highly successful, selling up to 600,000 razor blades every month.



Schmalz building 1910







Glattis razor blades

Corporate history



1945 Transport vehicles



Artur Schmalz

In 1945 Artur Schmalz takes over the company and led the it to further success by making innovative developments in the field of light motor vehicles.

Schmalz supplied luggage trailers and mobile steps to airports all over Europe, while furniture factories integrated our workshop equipment into their production processes.



Schmalz building 1974



Schmalz transport vehicles

Corporate history



1984 Vacuum technology



Dr. Kurt Schmalz

When Dr. Kurt Schmalz took over the management of the company in 1984, the company moved in a new direction and began to specialize in vacuum technology



Schmalz building 2010



Wolfgang Schmalz

In 1990, graduate engineer Wolfgang Schmalz joined the company's management. Together, the two brothers have transformed a company with a long tradition into one of the world's leading providers of vacuum technology.



Schmalz Vacuum technology





Dynamic growth is our passion

Established 1910 by Johannes Schmalz

Market importance World market leader in the area of vacuum clamping

technology

World's leading supplier of vacuum technology for automation and

handling tasks

Turnover development Significant growth since the entry of Vacuum technology → Graphic

Employees More than 600 worldwide, trainee quota 13 % (D)

Creation of about 150 jobs in the past five years (D)

→ Graphic

Innovation indicators About 350 patent applications and granted patents

7 % (of turnover) spent on research and development





Dynamic growth is our passion

Subsidiaries abroad In 16 countries all over the world

Sales partners Additional in more than 40 countries all over the world

Export quota About 50 %

Certificates DIN ISO 9001 (Quality Management) since 1994

DIN ISO 14001 (Environmental Management) since 1997

AZWV (Recognition and Authorization Ordinance for Continuing

Education) since 2009

Added-Value Implementation of the Schmalz Added-Value System

Vacuum components



Innovative vacuum for automation

Vacuum components

- Vacuum suction pads
- Special grippers
- Mounting elements
- Vacuum generators
- Valve technology
- System monitoring and sensors

Application areas

- Industrial robots
- Packing machines
- Handling systems
- Logistics
- Assembly technology, etc.





Recognition in the competition for the Innovation Prize of the State of Baden-Württemberg (2006)

Vacuum gripping systems



Innovative vacuum for automation

Vacuum gripping systems

 Systems for industrial robots and portals, configured and delivered ready for connection

Application areas

- Industrial robots
- Packing machines
- Handling systems
- Logistics
- Assembly technology, etc.





Vacuum clamping systems



Efficient clamping systems

Clamping Solutions for the Wood Industry

Vacuum clamping systems of Schmalz enable to upgrade and modernize existing CNC machining centers quickly and easily. This results in a fundamental improvement to profitability.

Clamping Solutions for the Metal Industry

Flat metal workpieces with a planar underside are clamped with high precision using the Schmalz Matrix-Plate, which demands minimal set-up times.

Manual Clamping Solutions

The highly flexible Multi-Clamp vacuum clamping solution is designed for clamping small and medium-sized workpieces in the workshop and on construction sites.

Application areas

- Improvement of productivity of CNC machining centers
- Working of workpieces from all sides without time-consuming re-clamping





Vacuum handling systems



Ergonomic handling solutions

Vacuum tube lifters Jumbo

For frequent and fast lifting and movement of cartons, sacks, barrels, etc. weighing up to 300 kg

Vacuum lifting devices VacuMaster

For handling sheets of metal, glass, chipboard, concrete slabs, etc. weighing up to 2000 kg

Aluminium crane systems

Crane systems complement the system solutions designed for specific tasks

Workshop equipment

Workshop equipment as practical aids in trade and industry

Application areas

- Loading and unloading of machines
- Lifting and moving many different workpieces
- Palletising, commissioning, loading, stacking, etc



Federal Prize for Excellent Innovative Performance (1991)





Big distribution- and service network

Schmalz is your authentic partner locally.

Schmalz Services - Supporting You All The Way



Professional project planning and expert realisation of your individual solution - profit from our experience!

Attractive terms and reliable delivery service -Schmalz provides security for all your purchases.

Start of operations

We support you during the start of operations and assist you throughout the entire

Schmalz service technicians optimise the performance capability of your system. Innovative vacuum solutions ensure a high degree of equipment availability.

Schmalz imparts knowledge - carefully tailored to the needs of your company's employees.

The vacuum specialists of the Schmalz Group assist you in emergencies worldwide - quick and straightforward.



Schmalz worldwide – distributed competence with subsidiary companies and sales partners in more than 50 countries

Schmalz companies outside Germany:

Schmalz do Brasil Ltda., Curitiba

Schmalz (Shanghai) Co. Ltd., Shanghai

Oy Schmalz Ab, Vantaa

Schmalz S.A.S, Champs sur Marne

Schmalz India Pvt. Ltd., Pune

Italy

Schmalz S.r.l., Novara

Schmalz K.K., Yokohama

Canada

Schmalz Ltd., Cambridge

Netherlands

Schmalz B.V., Hengelo

Schmalz Sp. z o.o., Warsaw

Schmalz Representation, Moscow

Switzerland

Schmalz GmbH, Nürensdorf

Schmalz S.A., Erandio (Vizcaya)

South Korea

Schmalz Co. Ltd., Seoul

Schmalz Inc., Raleigh NC

Market & Customers



At home in many branches all over the world

Vacuum components	Vacuum gripping systems	Vacuum handling systems	Vacuum clamping systems
Automotive			
	i 	Chemical / Pharmaceutical	
Wood			
Plastics			
	Logistics / Packaging	I	
 	 	Airport - Baggage Handling	
	 		Aerospace
		<u> </u>	
	Metal / Sh	eet Metal	
Solar / El	Metal / Shectronics	eet Metal	
Solar / El	1	Wind power	

World of Vacuum Technology



Solutions forBaggage Handling

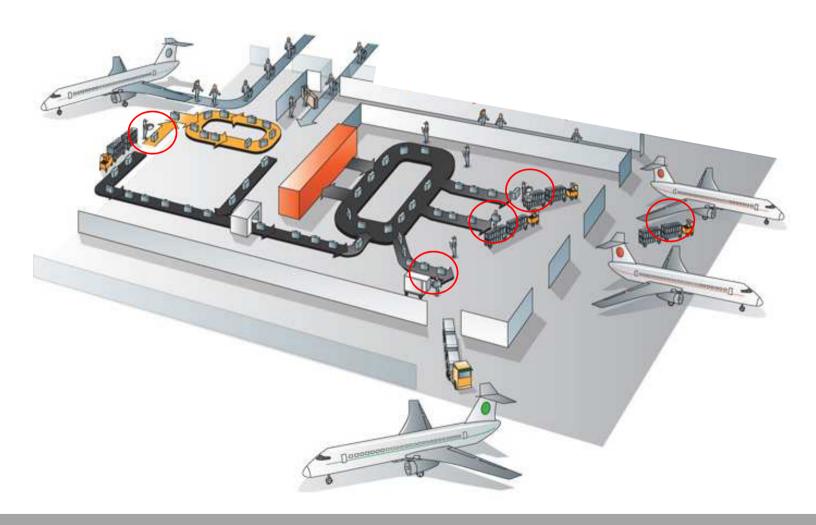




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Ground Handling – Loading and unloading of trolleys



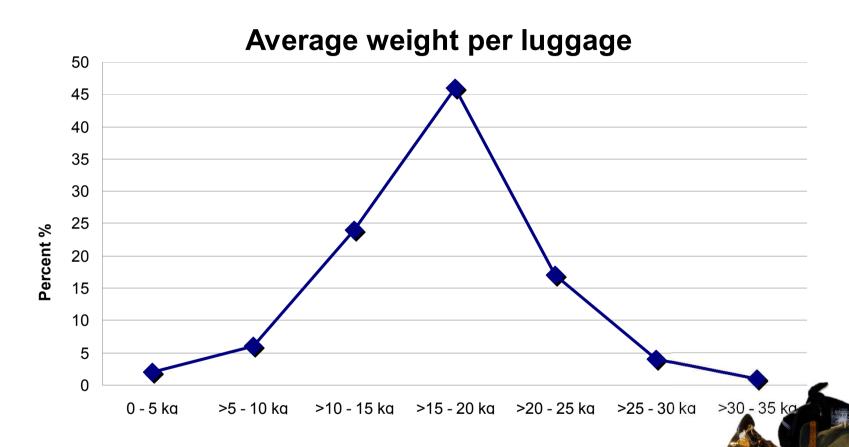




"Every worker handles up to 12 tons of luggage manually, every day"

Richard Knödler - Ground Service GmbH

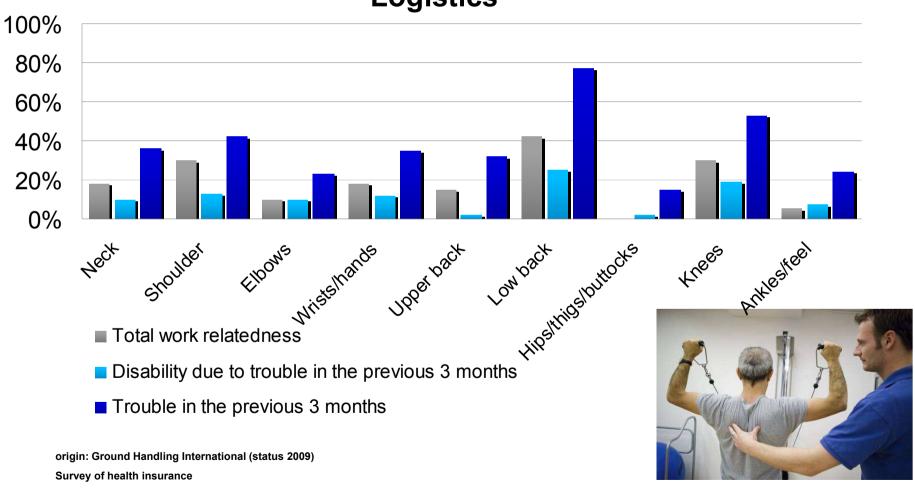




origin: Ground Handling International (status 2009)



Health injuries among employees in the Airport Logistics





Trends in the market

- Guidelines on safety / ergonomics at work in the workplace will be tightened in future
- Requirements for ergonomic handling systems for worker protection





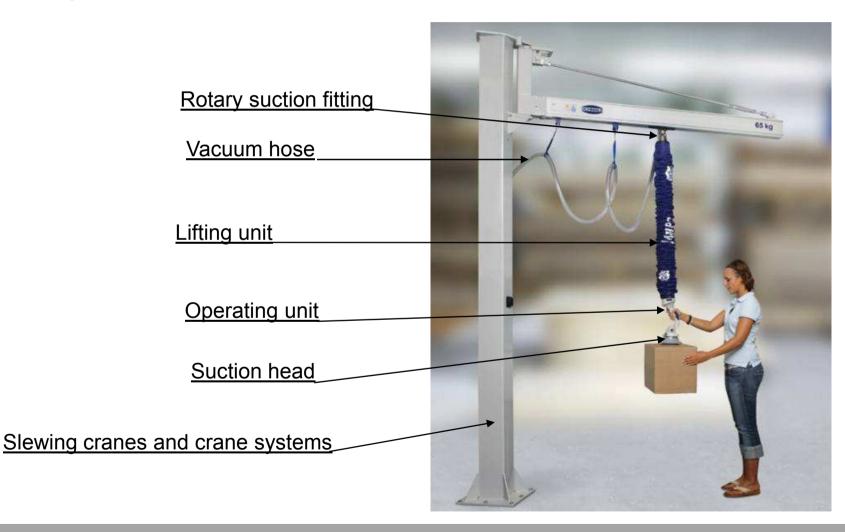
This is what we invented to protect your employees...



Vacuum Tube Lifter JumboFlex



Modular system of JumboFlex





Product Details

Filter

Tool-free installation and removal of the filter for cleaning and/or replacement

Precision single-hand operation

Integrated one-finger control
Equally easy to use for rightand left-handed users
Sensitive control of lift speed
Single controller for activation/deactivation
and load release

Flexible load pick-up

Suction pads can be swivelled 90° to pick up workpieces from the side After workpieces are picked up.

they are automatically swivelled into a horizontal position

Setting the suspension

It is easy to set the suspension height of the vacuum tube lifter with no load

Ergonomic lever shape

Ergonomic design of operating levers with soft-touch element

Rotation without limits

The JumboFlex vacuum tube lifter can be rotated without limits

Workpieces that have been picked up can also be rotated without limits below the controller; locking in 90° intervals

Replaceable suction grippers

Features quick-change function as a standard component

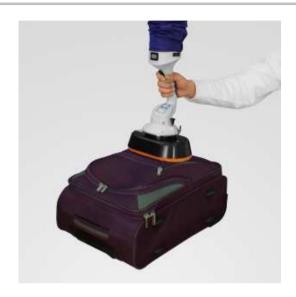




Grippers

Sack gripper or baggage gripper (SG)

• For baggage like hard-top case, bags, trolleys,...



2 in1 Gripper (SG / EH)

• For baggage like hard-top case, bags, trolleys,...





Grippers

Suspension hook (EH)

• For mechanical gripping of hard-top cases, bags, trolleys,...





Ideas for the future

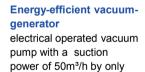


(Schmalz Radio Control) Radio control for switching on/ off of vacuum generation per integrated transmitter in the operating unit.









1,25 kW





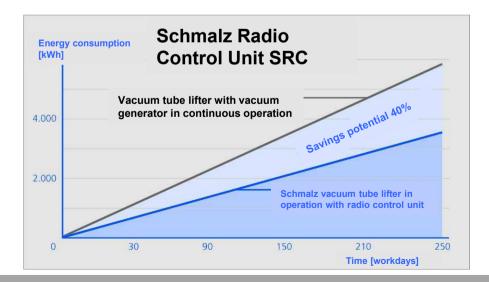


Accessories

SRC (Schmalz Radio Control)

Remote control for switching the equipment on and off by means of a transmitter integrated into the control unit. Particularly suitable for use with large cranes.







Accessories

Schmalz Blower Box SBB-EVE

 Silencer box for reduction of the noise level of the vacuum pump EVE 40 to 58dB(A)



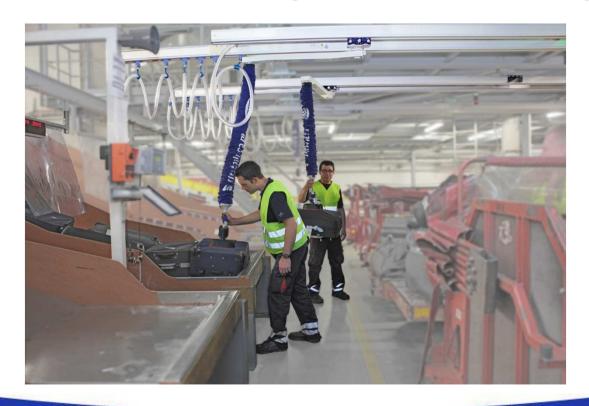
Storage JumboFlex

- For gentle and secure stoppage of the JumboFlex.
- Sunctionpads are being safe from fouling and damage.
- For installation on column or wall





50% of ergonomics is influenced by a customized crane system



Aluminium Crane System SRA

Crane system SRA



Key factor

Smoothly running crane systems



Crane system SRA



Innovative technology

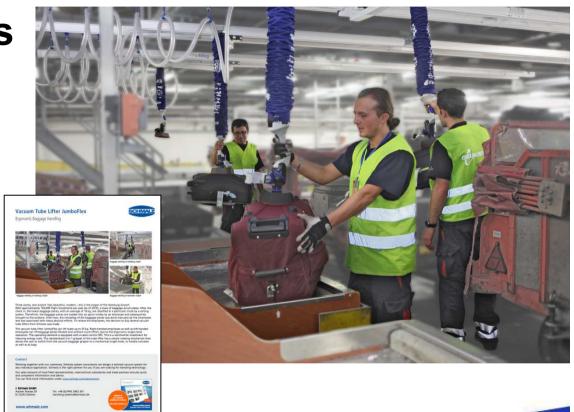
- Perfectly matching to Schmalz for vacuum lifting sytems
- Special solutions for low headroom conditions
- Minimium starting and moving forces
- Quick and simple installation
- Intelligent vacuum supply
- Low own-weight components
- Entire solution from one source only





Reference Projects

Baggage Handling



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Reference projects







Flughafen München

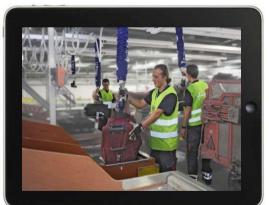




















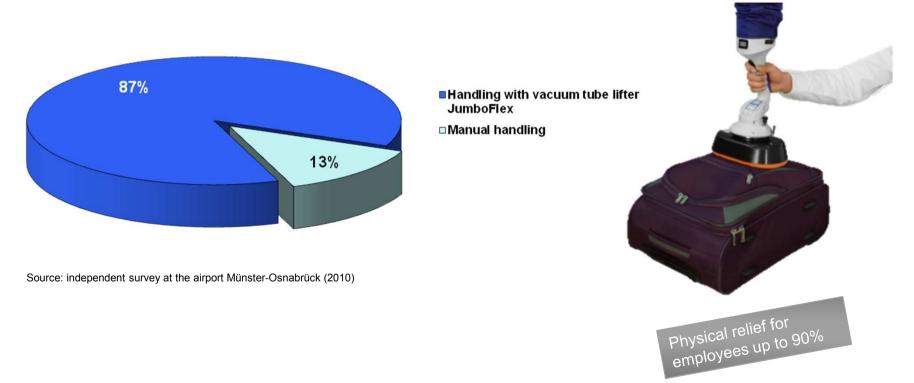


Ergonomics and Health



Reducing of the manual handling loads

By using the Baggage-Gripper

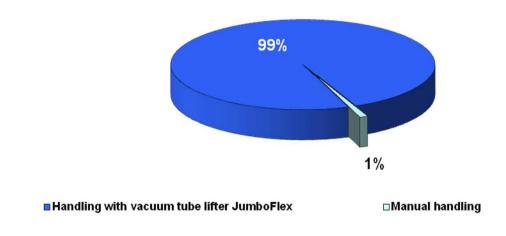


Ergonomics and Health



Reducing of the manual handling loads

• By using the 2-in-1-gripper



Source: independent survey at the airport Münster-Osnabrück (2010)



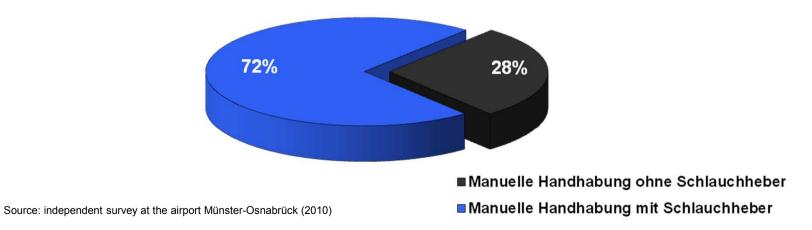
Physical relief for employees more than 90%

Ergonomics and Health



Benefits of using Vacuum tube lifters for baggage handling:

- For all weight classes up to 40 kg the physical stress on individual employees will be reduced by more than 50 %
- JumboFlex is suitable for 90% of all work pieces
- From the perspective of productivity it still can make sense to grab some bags manually
- The experience of many users show that a vacuum tube lifter is used effectively in about 72% of all cases



Information material



Interest in baggage handling system?









Thank you for your attention!

