Network Airside Europe/O. Tamm



Aircraft Load Securing

Leipzig, 20th November 2013





Chapter 1: Forces in Flight Chapter 2: Aircraft Structure and ULDS Chapter 3: Build Up Material Chapter 4: Build Up of Containers, Pallets, and Special Loads Chapter 5: Build Up of Dangerous Goods



All loads, no matter what size or shape, must be restrained ...

- > ... either by filling the belly, net-section, or ULD volumetrically full.
- > ... or by lashing/tie-down.

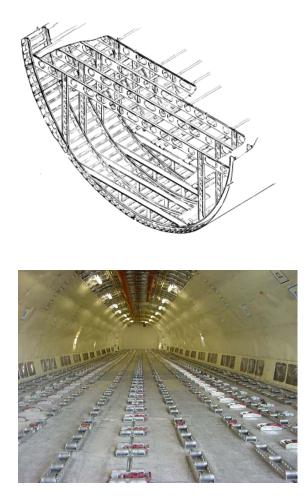
A load must never move in-flight in any direction!!!



Aircraft Structure



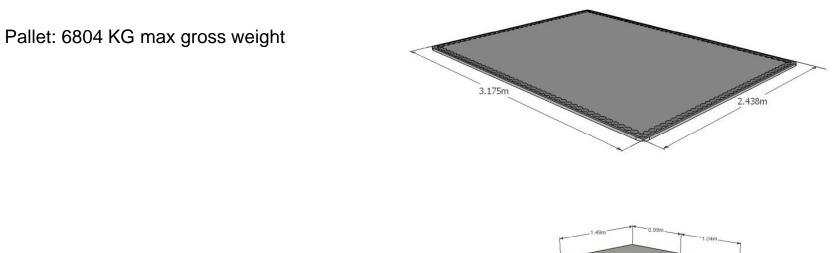
Aircraft internal structure and main deck:



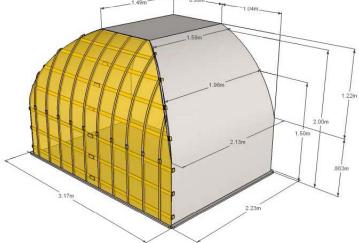




Examples of Unit Load Devices



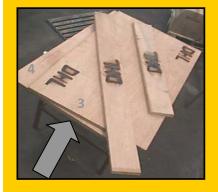
Container: 6804 KG max gross weight



CONFIDENTIAL Deutsche Post DHL | Page 5

Build Up Material





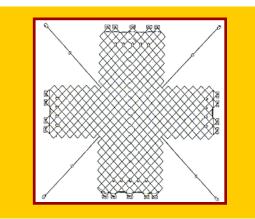
Boards used under shipments exceeding 2000kg/m² floorload

						Max Weight	
	Length	Width	Thickness	Contact Area	Tare Weight	in bulk belly	in ULD
SB ³	125cm	75cm	2.7cm	0.9375m ²	12kg	650kg	1875kg
LB ⁴	200cm	75cm	2.7cm	1.5m ²	20kg	1000kg	3000kg

	Tie-down straps for shipments above 150kg					
ETY OF DHL ADHILIONIN	Capacity:	upward	1125Kg / 2500lbs			
		fwd/aft	2250Kg / 5000lbs			
1 - 10 Alter	 A double stud attack 	hed on each end.				

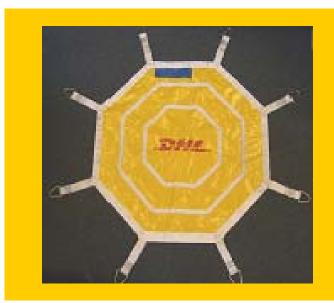
Build Up Material 2





Pallet net

max. capacity = max. gross weight of pallet



Spider Net for piercing cargo

- Tare Weight: 3 kgs
- Minimum 2 straps used per spider net, however, straps may be shared between multiple spidernets if being used to restrain against a shared force.

Capacity o fwd/aft: 6000kgs o upward: 3000kgs o 9G: 1000kgs

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Build Up Principles conveyable material

Small shipments to be loaded in containers

<image>

Build one row up before starting next, incase ULD not full level out with flat surface

T-stacking Method to secure shipments and to prevent pressure by column stacking to lower boxes

Observe handling labels









Build Up Principles non-conveyable material

Large pieces to be loaded on pallets

Cargo fully secured by net

Use straps to stabilize



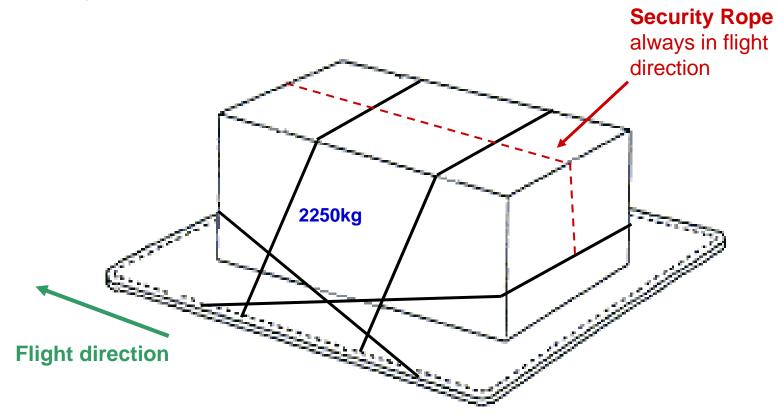
Boards used for heavy shipments



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General lashing of a normal shaped load with minimum 4 straps:



Additional straps required according to weight when above 2250kg

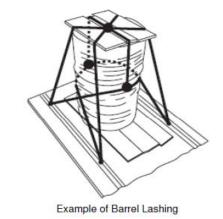
Securing of Special Loads



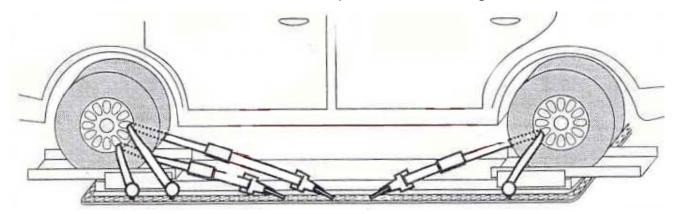
Piercing cargo: Secured with a spidernet and minimum 2 straps



Barrels: Secured with boards and minimum 4 straps



Cars: Secured with minimum 4 straps with end facing same direction





IATA Dangerous Goods Regulations 2013: The operator must secure dangerous goods in the aircraft in a manner that will prevent any movement. (Chapter 9.3.5, General Loading and Securing Requirements)

- Always load DG in such a way that **no movement is possible** at all times.
- Strictly follow the ULD build-up principles and methods.
- Respect handling labels at all times, this includes all 'This way up' and 'Do not stack' labels.
- Below 100% loaded ULDs DG must always be tied down.



Securing Dangerous Goods 1

1. DG loaded in containers

The container / bulk compartment must be filled completely with other material, that the DG shipments are stabalized and cannot move horizontally or vertically. **The container has to be completely (100%) physically full to avoid extra tie down.**



2. DG loaded on pallets

On pallets shipments must be secured by the use of a pallet net. A pallet net is only able to withstand G loads when fully extended, or if the pallet net has been shortened using the certified hooks attached to the net.





3. DG shipments inside a container which is not 100% volumetrically full must be restrained to prevent any movement:

for DG shipments use straps fitted to the attachment points within the container

- use spreader boards and straps to bundle DG shipments to secure them together sideward or upward.





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4. for **Cylindrical DG shipments use straps or lasing ropes with single studs** fitted to the attachment points within the container depending on weight:

- use spreader boards and straps to bundle barrels to secure them together sideward or upward.



